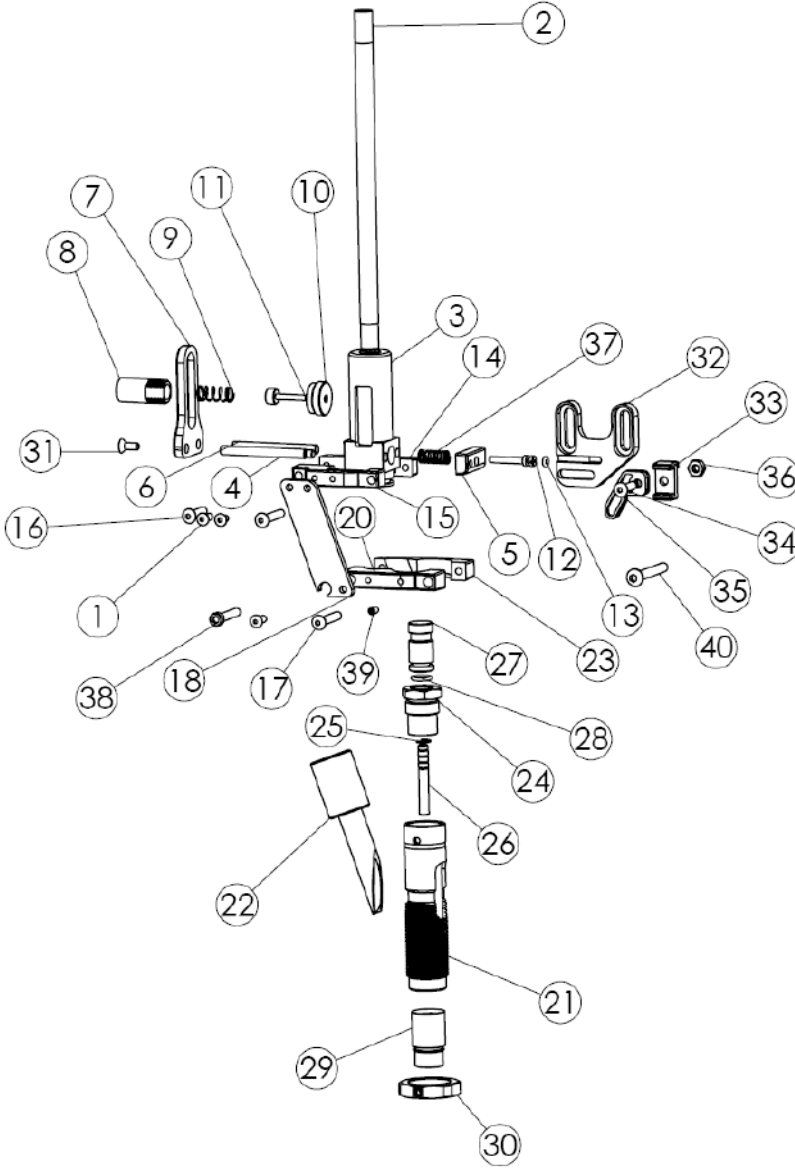


| BOWL ASSEMBLY - RIFLE BULLET FEEDER |             |                       |      |          |             |                        |      |
|-------------------------------------|-------------|-----------------------|------|----------|-------------|------------------------|------|
| ITEM NO.                            | PART NUMBER | DESCRIPTION           | QTY. | ITEM NO. | PART NUMBER | DESCRIPTION            | QTY. |
| 1                                   | 109603      | 10-32 Hex Nut         | 5    | 22       | 181257      | Continuous Spring (22) | 1    |
| 2                                   | 109604      | 1/4-28 Hex Nut        | 3    |          | 181241      | Continuous Spring (30) | 1    |
| 3                                   | 181203      | Pulley Cover          | 1    | 23       | 181267      | Jumper Wire Short      | 1    |
| 4                                   | 181204      | Switch Block Right    | 1    | 24       | 181268      | Jumper Wire Long       | 1    |
| 5                                   | 181206      | Tube Retainer         | 1    | 25       | 187211      | 10-32 x 1 BHCS         | 4    |
| 6                                   | 181207      | Bowl Cover            | 1    | 26       | 187217      | 8-32 x 3/8 BHCS        | 2    |
| 7                                   | 181215      | Motor                 | 1    | 27       | 189066      | 6-32 x 1/4" BHCS       | 6    |
| 8                                   | 181217      | Motor Mount           | 1    | 28       | 681200      | Bowl                   | 1    |
| 9                                   | 181220      | Power Jack            | 1    | 29       | 781202      | Bullet Wheel .22       | 1    |
| 10                                  | 181221      | Drive Pulley          | 1    |          | 781228      | Bullet Wheel .30       | 1    |
| 11                                  | 181222      | Drive Belt            | 1    | 30       | 781203      | Switch Block Left      | 1    |
| 12                                  | 181227      | 4-40 Nyloc Nut        | 1    | 31       | 781206      | Bowl Bracket           | 1    |
| 13                                  | 181228      | 4-40 x 5/8 SHCS       | 1    | 32       | 781209      | Hub                    | 1    |
| 14                                  | 181229      | 6-32 Nyloc Nut        | 2    | 33       | 781210      | Deflector Rod          | 1    |
| 15                                  | 181230      | 6-32 x 3/8 BHCS       | 2    | 34       | 781221      | Bowl Drop Tube         | 1    |
| 16                                  | 181231      | 10-32 x 1/2 BHCS      | 3    | 35       | 781224      | Bracket Pin            | 1    |
| 17                                  | 181235      | 1/4-28 x 2 BHCS       | 1    | 36       | 781240      | Upper Tube 22 Caliber  | 1    |
| 18                                  | 181236      | 8-32 x 3/8 Thumbscrew | 1    |          | 781241      | Upper Tube 30 Caliber  | 1    |
| 19                                  | 181237      | 5-40 x 3/8 BHCS       | 4    | 37       | 781242      | Switch Block 22 Cal    | 1    |
| 20                                  | 181244      | Case Switch           | 1    |          | 781243      | Switch Block 30 Cal    | 1    |
| 21                                  | 181255      | Agitator              | 6    | 38       | 781263      | Split Wire Loom        | 1    |
|                                     |             |                       |      | 39       | 781264      | Deflector Rod          | 1    |



| SEATER ASSEMBLY - RIFLE BULLET FEEDER |             |                             |      |
|---------------------------------------|-------------|-----------------------------|------|
| ITEM NO.                              | PART NUMBER | DESCRIPTION                 | QTY. |
| 1                                     | 181230      | 6-32 x 3/8 BHCS             | 2    |
| 2                                     | 781244      | Bullet Drop Tube 22 Cal     | 1    |
|                                       | 781222      | Bullet Drop Tube 38 Cal     | 1    |
| 3                                     | 781246      | Bullet Drop Body 22 Cal     | 1    |
|                                       | 781247      | Bullet Drop Body 30 Cal     | 1    |
| 4                                     | 781248      | Push Rod                    | 1    |
| 5                                     | 181251      | Push Bar                    | 1    |
| 6                                     | 781249      | Idler Rod                   | 1    |
| 7                                     | 181249      | Push Plate                  | 1    |
| 8                                     | 781250      | Spring Holder               | 1    |
| 9                                     | 181259      | Bullet Drop Spring          | 1    |
| 10                                    | 781252      | Spring Holder Cap           | 1    |
| 11                                    | 781251      | Bullet Drop Pin             | 1    |
| 12                                    | 781253      | Bullet Stop Pin             | 1    |
| 13                                    | 187545      | O-Ring AS-004 Buna 70       | 1    |
| 14                                    | 181247      | Upper Platform Right Half   | 1    |
| 15                                    | 181248      | Upper Platform Left Half    | 1    |
| 16                                    | 187221      | 8-32 x 3/4" BHCS            | 1    |
| 17                                    | 181232      | 8-32 x 1" BHCS              | 2    |
| 18                                    | 181254      | Platform Bracket            | 1    |
| 19                                    | 189066      | 6-32 x 1/4" BHCS            | 1    |
| 20                                    | 181246      | Lower Platform Left Half    | 1    |
| 21                                    | 781254      | Seat Die Body               | 1    |
| 22                                    | 781255      | Drop Tube                   | 1    |
| 23                                    | 181245      | Lower Platform Right Half   | 1    |
| 24                                    | 781256      | Seat Plug Bushing 22 Cal    | 1    |
|                                       | 781257      | Seat Plug Bushing 30 Cal    | 1    |
| 25                                    | 187670      | Retaining Ring 5144-18 (22) | 1    |
|                                       | 187549      | Retaining Ring 5103-25 (30) | 1    |
| 26                                    | 781259      | Seat Plug .22               | 1    |
|                                       | 781260      | Seat Plug .30               | 1    |
| 27                                    | 781258      | Seat Plug Stop              | 1    |
| 28                                    | 189009      | O-Ring Parker 2-011         | 1    |
| 29                                    | 781283      | Bullet Guide Assy .22       | 1    |
|                                       | 781284      | Bullet Guide Assy .30       | 1    |
| 30                                    | 787500      | Hex Lock Ring Assy 7/8-14   | 1    |
| 31                                    | 187215      | 6-32 X 3/8" FHCS            | 1    |
| 32                                    | 181250      | Cam Vertical Adjustment     | 1    |
| 33                                    | 181252      | Cam Horizontal Bracket      | 1    |
| 34                                    | 181253      | Cam                         | 1    |
| 35                                    | 181261      | 8-32 X 5/8" BHCS            | 1    |
| 36                                    | 186102      | 8-32 Hex Nut                | 1    |
| 37                                    | 181260      | Bullet Drop Return Spring   | 1    |
| 38                                    | 181266      | 8/32 x 1 SHCS               | 1    |
| 39                                    | 181263      | 6-32 x 1/4 SHSS             | 1    |
| 40                                    | 181262      | 10-32 x 1-1/2 BHCS          | 1    |