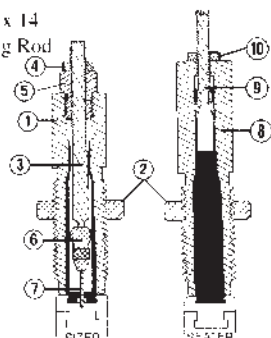




Key	Part #	Description
1	-	Sizer Die Body
2	87501	Die Lock Ring, 7/8 x 14
3	-	Expander Decapping Rod
4	-	Lock Ring
5	-	Guide Bushing
6	-	Expander Ball
7	-	Decapping Pin
8	-	Seater Die Body
9	-	Seater Plug
10	09604	Lock Ring, 1/4 - 28



**IMPORTANT**

Expander-Decapping Rods, Decapping Rods, Expander Balls and Decapping Pin Holders are no longer available separately. If any of these fail, order a replacement Expander-Decapping Unit or Decapping Unit as shown in the tables on pages 21 through 23. With the exceptions listed below, all new RCBS "Precision" Sizer Dies use a #90164 Headed Decapping Pin.

Caliber	Decapping Pin #
.22 PPC	09608
6mm PPC	09608
7mm Thompson/Center Ugalde	09609
.35 Whelen	09609
.358 Winchester/.356 Winchester	09609
.416 Remington Magnum	09609

Note: Regular Decapping Pins for older RCBS Sizer Dies will remain available. Use the chart below to order replacement pins.

.22 - .25 Caliber	09608
6.5mm - .45 Caliber	09609

Important: Expander-Decapping Units, Decapping Units and all Decapping Pins are available through RCBS Distributors and Dealers. All other replacement parts should be ordered from RCBS Customer Service (1-800-533-5000).

Caliber	Shell Holder & Shell Plate #	Primer Plug & Sleeve Size	Case Trimmer		Ammo Box Size	Lube Die #	Expander Decap Unit	Decap Pin	Guide Bushing	Seater Plug
			Collet #	Pilot #						
.17 Remington	10	Small	1	17	SR	-	09882	-	09625	09650
.218 Bee	1	Small	2	22	MP	-	09802	90164	09625	09651
.22 Hornet	12	Small	2	22	MP	-	09802	90164	09625	09651
.22K-Hornet	12	Small	2	22	MP	-	09802	90164	09625	09651
.22 PPC	32	Small	3	22	MR	1	09836	09608	09625	09651
.22 Remington Jet	6	Small	3	22	MP	-	09800	90164	09625	09651
.22 Savage High-Power	2	Large	2	22	MR	-	09803	90164	09625	09651
.22-250 (.22 Varminter)	3	Large	1	22	MR	2	09802	90164	09625	09651
.220 Swift	11	Large	1	22	MR	-	09802	90164	09625	09651
.221 Remington Fire Ball	10	Small	1	22	SR	-	09802	90164	09625	09651
.222 Remington	10	Small	1	22	SR	1	09802	90164	09625	09651
.222 Remington Magnum	10	Small	1	22	SR	1	09802	90164	09625	09651
.223 Remington (5.56mm)	10	Small	1	22	SR	1	09802	90164	09625	09651
.225 Winchester	11	Large	1	22	MR	3	09802	90164	09625	09651
5.6mm x 50 Rimmed	6	Small	2	22	SR	-	09802	90164	09625	09651
.240 Weatherby Magnum	3	Large	1	24	LR	2	09805	90164	09625	09652
.243 Winchester	3	Large	1	24	MR	2	09805	90164	09625	09652
6mm PPC	32	Small	3	24	MR	1	09837	09608	09625	09652
6mm Remington (.244 Remington)	3	Large	1	24	MR	2	09805	90164	09625	09652
.25-06	3	Large	1	25	LR	2	09806	90164	09625	09653
.25-20 Winchester	1	Small	2	25	MP	-	09806	90164	09625	09653
.25-35 Winchester	2	Large	2	25	MR	-	09806	90164	09625	09653
.250 Savage (.250-3000 Savage)	3	Large	1	25	MR	2	09806	90164	09625	09653
.256 Winchester Magnum	6	Small	3	25	MP	-	09806	90164	09625	09653
.257 Roberts	3/11	Large	1	25	MR	2	09806	90164	09625	09653
.257 Roberts Improved 40"	3/11	Large	1	25	MR	-	09806	90164	09625	09653
.257 Weatherby Magnum	4	Large	1	25	LR	4	09806	90164	09626	09653
.260 Remington	3	Large	1	26	MR	2	09807	90164	09626	09654
.264 Winchester Magnum	4/26	Large	1	26	LR	4	09807	90164	09626	09654
6.5mm-06	3	Large	1	26	LR	-	09807	90164	09626	09654
6.5mm x 52 Carcano	9	Large	3	26	LR	-	09807	90164	09626	09654
6.5mm x 54 Mannlicher-Schoenaur	9	Large	1	26	LR	-	09807	90164	09626	09654
6.5mm x Swedish Mauser	2	Large	1	26	LR	-	09807	90164	09626	09654
6.5mm x 57	3	Large	1	26	LR	-	09807	90164	09626	09654
6.5mm x 68S	34(5)	Large(2)	2	26	LR	4	09807	09707	09626	09654
.270 Weatherby Magnum	4	Large	1	27	LR	4	09808	90164	09626	09655
.270 Winchester	3	Large	1	27	LR	2	09808	90164	09626	09655
.280 Remington (7mm Exp. Rem.)	3	Large	1	28	LR	2	09809	90164	09626	09656
.284 Winchester	3	Large	1	28	MR	-	09809	90164	09626	09656
7mm Bench Rest Remington	3	Small	1	28	MR	-	09809	90164	09626	09656
7mm Remington Magnum	4/26	Large	1	28	LR	4	09809	90164	09626	09656
7mm Shooting Times Westerner	4	Large	1	28	LR	4	09809	90164	09626	09656
7mm Thompson/Center Ugalde	10	Small	1	28	SR	-	09811	09609	09626	09656
7mm Weatherby Magnum	4	Large	1	28	LR	4	09809	90164	09626	09656
7mm-08 Remington	3	Large	1	28	MR	2	09809	90164	09626	09656



Caliber	Shell Holder & Shell Plate #	Primer Plug & Sleeve Size	Case Trimmer		Ammo Box Size	Lube Die #	Expander Decap Unit	Decap Pin	Guide Bushing	Seater Plug
			Collet #	Pilot #						
7mm x 57 Mauser (7mm Mauser)	3/11	Large	1	28	LR	2	09809	90164	09626	09656
7mm x 64 Brenneke	3	Large	1	28	LR	-	09809	90164	09626	09656
7mm x 65 Rimmed	26	Large	1	28	LR	-	09809	90164	09626	09656
7-30 Waters	2	Large	2	28	MR	3	09809	90164	09626	09656
.30 Luger (7.65mm Luger)	16	Small	2	30	(4)	-	09813	90164	09626	09658
.30 Mauser (7.63mm Mauser)	16	Small	2	30	(4)	-	09813	90164	09626	09658
.30 Remington	19	Large	2	30	MR	3	09812	90164	09626	09657
.30-06 Springfield	3	Large	1	30	LR	2	09812	90164	09626	09657
.30-30 Winchester	2	Large	2	30	MR	3	09812	90164	09626	09657
.30-338 Winchester Magnum	4	Large	1	30	LR	4	09812	90164	09626	09657
.30-378 Weatherby Magnum	14	Large	4	30	(4)	-	09812	90164	09626	09657
.30-40 Krag	7	Large	3	30	LR	-	09812	90164	09626	09657
.300 H&H Magnum	4	Large	1	30	LR	4	09812	90164	09626	09657
.300 Remington Ultra Magnum	38	Large	1	30	LR	-	09812	90164	09626	09657
.300 Savage	3	Large	1	30	MR	2	09812	90164	09626	09657
.300 Weatherby Magnum	4	Large	1	30	LR	4	09812	90164	09626	09657
.300 Winchester Magnum	4/26	Large	1	30	LR	4	09812	90164	09626	09657
.303 British	7	Large	1	31	LR	-	09814	90164	09626	09657
.307 Winchester	2	Large	2	30	MR	-	09812	90164	09626	09657
.308 Norma Magnum	4	Large	1	30	LR	4	09812	90164	09626	09657
.308 Winchester	3	Large	1	30	MR	2	09812	90164	09626	09657
7.5mm x 54 French MAS	2	Large	1	30	LR	2	09832	90164	09626	09657
7.5mm x 55 Schmidt-Rubin	2	Large	2	30	LR	-	09812	90164	09626	09657
7.62mm x 39-.308/.311	32	Large	3	30/31	MR	-	09814	90164	09626	09657
7.62mm x 54R Russian	13(5)	Large	4	30	LR	-	09812	90164	09626	09657
7.65mm x 53 Belgian Mauser	3	Large	1	31	LR	-	09814	90164	09626	09657
7.7mm x 58 Japanese Arisaka	3/2	Large	1	31	LR	-	09814	90164	09626	09657
.32 Winchester Special	2	Large	2	32	MR	3	09816	90164	09626	09659
.32-40 Winchester	2	Large	2	32	MR	-	09816	90164	09626	09659
8mm Remington Magnum	4	Large	1	32	LR	4	09817	90164	09626	09659
8mm-06	3	Large	1	32	LR	2	09817	90164	09626	09659
8mm x 57 Mauser (8mm Mauser)	3	Large	1	32	LR	-	09817	90164	09626	09659
8mm x 68S Magnum	34(5)	(2)	2	32	LR	-	09817	90164	09626	09659
.338 Lapua (.416 Rigby Case)	37(5)	Large	4	33	(4)	-	09818	90164	09626	09660
.338 Winchester Magnum	4	Large	1	33	LR	4	09818	90164	09626	09660
.338-06	3	Large	1	33	LR	-	09828	90164	09626	09660
.338-378 Weatherby Magnum	14	Large	4	33	(4)	-	09818	90164	09626	09660
.340 Weatherby Magnum	4	Large	1	33	LR	4	09818	90164	09626	09660
.348 Winchester	5(5)	Large	4	34	MR	-	09819	90164	09626	09661
.35 Remington	9	Large	1	35	MR	-	09820	90164	09626	09662
.35 Whelen	3	Large	1	35	LR	-	09823	09609	09626	09662
.350 Remington Magnum	4	Large	1	35	MR	4	09820	90164	09626	09662
.356 Winchester	2	Large	2	35	MR	-	09823	09609	09626	09662
.357 Sig	27	Small	3	35	LP	2	09834	90164	09626	***
.358 Norma Magnum	4	Large	1	35	LR	4	09820	90164	09626	09662
.358 Winchester	3	Large	1	35	MR	-	09823	09609	09626	09662
9.3mm x 62 Mauser	3	(2)	1	36	LR	-	09821	90164	09626	09668
9.3mm x 74R	4	Large	1	36	LR	-	09821	90164	09626	09668
.375 H&H Magnum	4	Large	1	37	LR	4	09822	90164	09626	09669
.378 Weatherby Magnum	14(5)	Large	4	37	(4)	-	09822	90164	09626	09669
.400 CorBon	3	Large	1	40	LP	-	09835	90164	09626	****
.416 Remington Magnum	4	Large	1	416	LR	-	09827	09609	09626	09671
.416 Rigby	37(5)	Large	4	416	(4)	-	09825	90164	09626	09671
.460 Weatherby Magnum	14(5)	Large	4	45	(4)	-	09826	90164	09626	09681
.338-06	3	Large	1	33	LR	-	09828	90164	09626	09660
.338-378 Weatherby Magnum	14	Large	4	33	(4)	-	09818	90164	09626	09660

RCBS Shell Holder numbers do not correspond to those of other manufacturers. When two Shell Holder numbers are listed, the most popular is shown first. It may be necessary to use the alternate, depending on the manufacturer and/or lot of cases being used. The numerals in ( ) in the table indicate the following: (2) cases are usually Berdan primed. Depriming and priming must be done by hand. If cases were formed from cases having boxer-type primers, use the appropriate Shell Holder for that caliber. (3) Special Rotary Case Trimmer Collet and/or Pilot required. Write for information. (4) Not available. (5) Auto 4x4 Shell Plate not available. (6) Auto 4 x 4 Shell Plate not available. The letter codes in the Ammo Box Size column indicate the following: SR = Small Rifle, MR = Medium Rifle, LR = Large Rifle, MP = Medium Pistol, LP = Large Pistol.

\*\*\* 90020 & 90021  
 \*\*\*\* 90040 & 90067